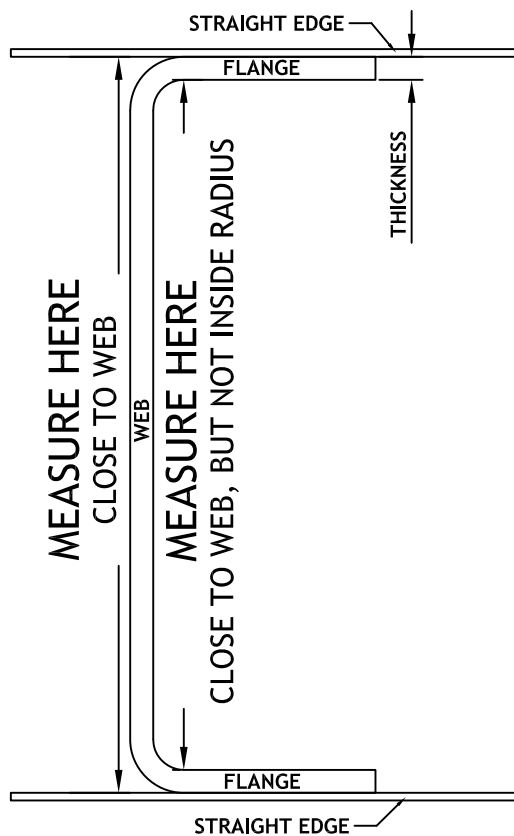
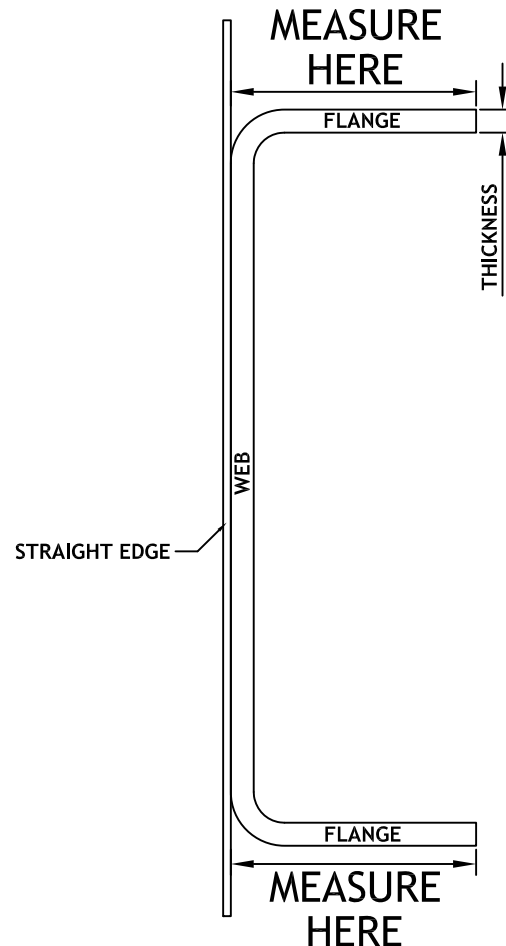


MEASURING AN EXISTING TRUCK FRAME

TO MEASURE THE WEB: measure from straight edge to straight edge.
Measure as close as possible to frame web for greatest accuracy.



TO MEASURE THE OD OF THE FLANGES: measure from straight edge to end of flange.



IMPORTANT NOTES

- **WHEN MEASURING:** check for flared flanges--your flanges may be rusted so badly, they are no longer 90° bends. Even new, OEM frames may also be flared.
**If they are flared badly from rust, please consider replacing those rusted frames.
- If you are having difficulty measuring your frames, please seek help or simply cut off a 3" long piece of your frame and send it to us.
- **THE DIMENSIONS YOU PROVIDE US BASED ON THIS SHEET SHOULD BE FOR YOUR EXISTING FRAME.** If we are going to make you new frames to fit **INSIDE** or **OVER** your existing frames, play will need to be calculated. There must be at least $\frac{1}{16}$ " of play between frames, or they will **NOT** fit together. We will **NOT** make frames with less than $\frac{1}{16}$ " of play. **We will provide approval sketches for what we will fabricate based on dimensions you provide.**